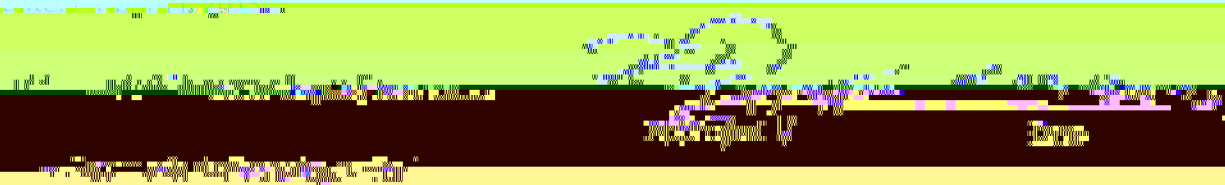


Master Blend of Coffee

University of Alaska Fairbanks
Department of Food Science and Nutrition



The following table shows the percentage of coffee beans in a master blend over time.

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Reference: [http://www.coffee.com](#)

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